

inline process density and viscosity monitoring



- Simultaneous density and viscosity monitoring in diverse processes
- · Repeatable measurements in both Newtonian and non-Newtonian, single- and multi-phase fluids
- Hermetically sealed, all 316L stainless steel wetted parts
- Built in fluid temperature measurement

## Specifications

#### Fluid Measurements

Viscosity Range 1 to 3,000 cP

wider range available

Viscosity Accuracy 5% of reading (standard)

1% & higher accuracy available

Density Range 0.4 - 4.0 g/cc

0.01 g/cc Density Accuracy

o.oo1 g/cc & higher accuracy available

Reproducibility Better than 1% of reading Temperature Pt1000 (DIN EN 60751 dass B)

Calibrated to NIST traceable viscosity and density standards.

### Operational Environment

Process Fluid Temperature -40 up to 200 °C Ambient Temperature -40 up to 150 °C Pressure Range up to 5,000 psi

#### Mechanical

Material (Wetted parts) 316L Stainless Steel ø35 x 140 mm Diameter x Length **Process Connection** 3/4" NPT

Flange & sanitary connections available

Ingress Protection IP68

Electrical Connection M<sub>12</sub> (8-pin, A-coded)



## Electronics & Communication

Analog output	4-20 mA (3 channel) {Viscosity, Density, Temp.}	Display (SME-TRD)	Multi-line LCD (max. 55°c)
Digital output	Modbus RTU (RS-485)	Operational temp.	max. 55 °C
	Ethernet	Power supply	24 V DC
	USB	SME-TR(D)	IP65/66
		SME-DRM	IP40/50
Wireless output	Bluetooth LE 4.0	Software	Data acquisition and service control panel
			iOS and Android app

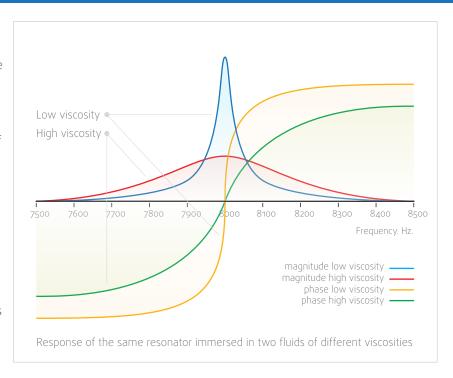
Protected by US and International patents granted and pending

(R) rheonics



## Operating principle

The rheonics SRD measures viscosity and density by means of a torsional resonator, the finned end of which is immersed in the fluid under test. The more viscous the fluid, the higher the mechanical damping of the resonator, and the denser the fluid, the lower its resonant frequency. From the damping and resonant frequency, the density and viscosity may be calculated by means of rheonics' proprietary algorithms. Thanks to rheonics' symmetric resonator design (US patent number 9267872), the transducer is isolated from the fluid in a hermetically sealed capsule, while maintaining excellent mechanical isolation from the sensor's mounting. Damping and resonant frequency are measured by the rheonics sensing and evaluation electronics (US patent number 8291750). Based on rheonics' proven gated phase-locked loop technology, the electronics unit offers stable and repeatable, high-accuracy readings over the full range of specified temperatures and fluid properties.



## **Application**

### Metering and Interface detection

- · Highly accurate and reliable density measurement
- · Interface detection to recognize product change

### Blending and Batching

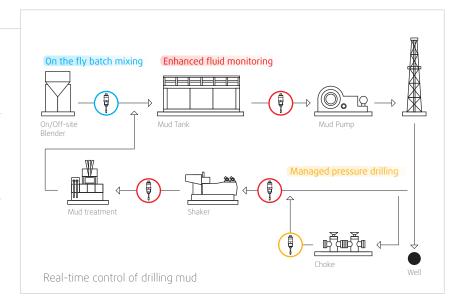
• Real-time molar ratio control in chemical reactions through continuous concentration measurement

#### Biofuels and Petroleum

- In Biofuel production monitor density to distinguish between raw materials and separated products
- In refinery distillation column, differentiate fractions based on density and viscosity - between gasoline, diesel, lubricant and marine fuel
- · Continuous measurement eliminate manual sampling and laboratory time
- · Inspect quality of end product at refinery, gas station, in aeroplane and on ship
- · Small form factor for direct installation in flow lines

### Beverages and Dairy

- · Concentration monitoring in soft drink blending
- · Continuous sugar concentration read-out in fermentation
- · Measure wort density in beer brewing
- Density monitoring across the dairy production process

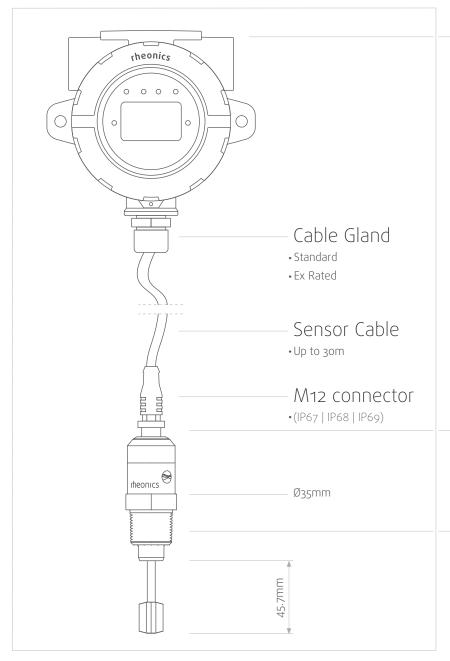


### Other applications:

- · Continuous electrolyte density check in battery
- · Adapt process to variable raw material quality (eq. due to stratification in tanks) by monitoring density and viscosity of the raw material in real-time
- Measure concentration of lime slurry (calcium hydroxide)
- $\cdot$  Ink and coating density and viscosity monitoring for equipment control and QA
- Lubricant density and viscosity monitoring
- Fuel consumption (density) and quality (density, viscosity) monitoring



## Mechanical & Electrical



#### Electronics (select between)



- Explosion-proof IP66 enclosures
- · Onsite and remote installation of electronics head
- Available with and without rugged display for field use



- DIN rail mount
- Extra-small form factor for easy installation
- Ethernet connection
- External adapters for wifi

Mechanical

- 316L stainless steel (standard)
- Available with custom coatings
- Long insertion adapters for installation in larger pipes and tanks

#### Process connection

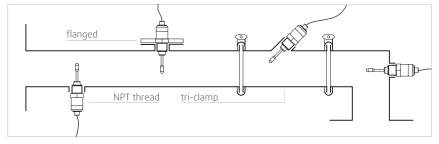
- 3/4" NPT (standard)
- Adapters available for Flange and Tri-clamp

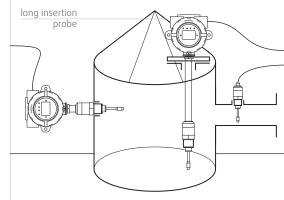
 $Tank \ \ {\scriptsize \texttt{tany configuration possible including long insertion adapters}}$ 

Sanitary fittings optional

### Mounting

Pipe †any configuration possible



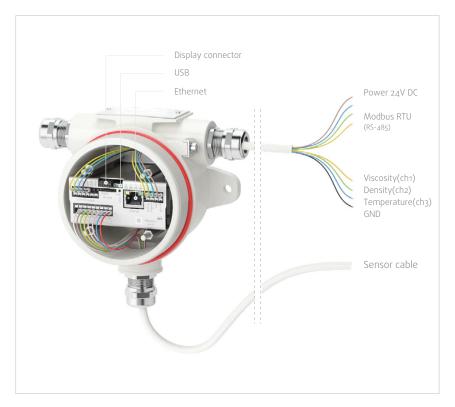




SRD
INLINE PROCESS DENSITY METER AND VISCOMETER

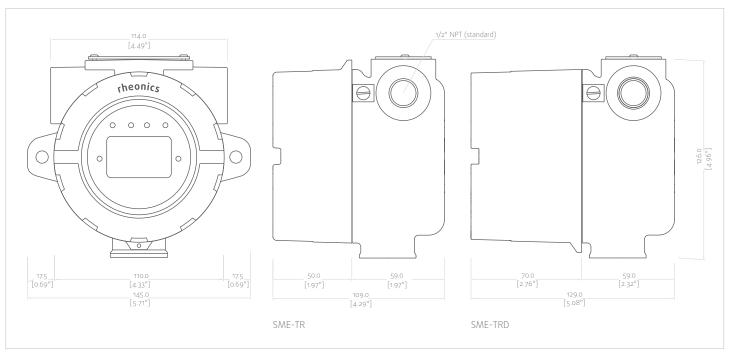
inline process density and viscosity monitoring

# Electronics installation





# Dimensions

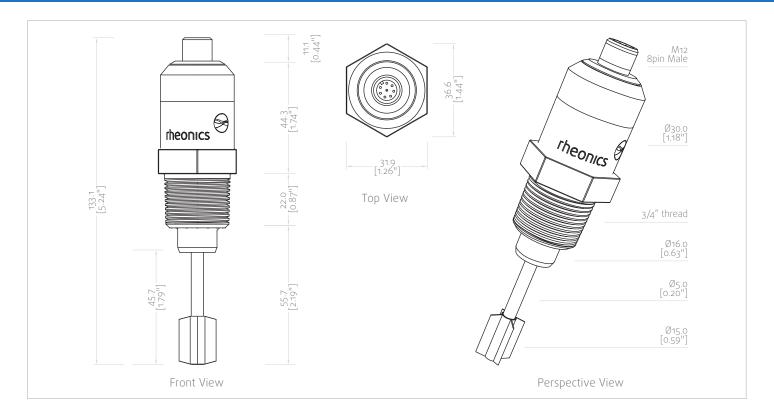






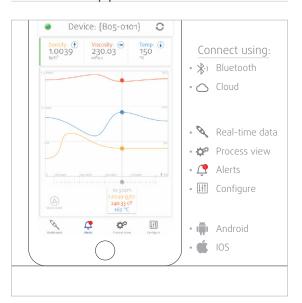
inline process density and viscosity monitoring

## SRD dimensions

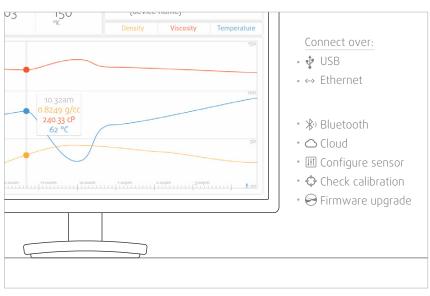


## Software

### rheonics Application



### PC Data Acquisition & Analysis





SRD INLINE PROCESS DENSITY METER AND VISCOMETER

inline process density and viscosity monitoring

## Ordering

Ordering code example

SRD	V1	STD	D1	DCAL1	E1	C1,C2	T1	P1	X1
טאט	Viscosity range	V Calibration	Density range	D Calibration	Flectronics	Communication	Temperature	Pressure	Process Connection

Order code	Name	Short description			
Viscosity range (select all)					
V1	1 - 3000 cP	Standard calibrated range			
V2	custom	Customer specified calibration range (max. 50,000 cP)			
Viscosity Calibration (select all)					
STD	Standard calibration				
CUS	Customer specific calib	rations - specify viscosity range, accuracy required and operational conditions			
Density range (select all)					
D1	0.4 - 1.5 g/cc	Standard range			
D2	custom	Customer specified range (max. 4 g/cc)			
Density Calibration (select all)					
DCAL1	0.01 g/cc	Standard calibration accuracy			
DCAL2	o.oo1 g/cc or better	Customer specific calibrations - specify density range, accuracy required and operational conditions			
Electronics (select one)					
E1	SME-TRD	Explosion proof transmitter housing with display			
E2	SME-TR	Explosion proof transmitter housing with solid cover			
E3	SME-DRM	DIN-rail mount housing			
Communication (select all)					
C1	4-20 mA	3 channels of 4-20 mA analog signal			
C2	Modbus RTU (RS-485)	Modbus RTU over RS-485			
C3	USB	USB 2.0 compliant service and data acquisition port			
C4	Ethernet	Ethernet TCP/IP with RJ45 connector			
C5	Bluetooth LE 4.0	Bluetooth module for short range communication, only available with display module			
Temperature (select one)					
T1	125 °C	Sensor rated for operation in process fluids up to 125 °C (250 °F)			
T <sub>2</sub>	150 °C	Sensor rated for operation in process fluids up to 150 °C (300 °F)			
T <sub>3</sub>	200 °C	Sensor rated for operation in process fluids up to 200 °C (400 °F)			
T <sub>4</sub>	> 200 °C	Sensor rated for operation in process fluids above 200 °C (>400 °F)			
Pressure (select one)					
P1	15 bar (200 psi)	Sensor rated for process fluids pressure up to 15 bar (200 psi)			
P <sub>2</sub>	70 bar (1000 psi)	Sensor rated for process fluids pressure up to 70 bar (1000 psi)			
P3	200 bar (3000 psi)	Sensor rated for process fluids pressure up to 200 bar (3000 psi)			
P4	350 bar (5000 psi)	Sensor rated for process fluids pressure up to 350 bar (5000 psi)			
Process Connection (select one)					
X1	3/4" NPT	Standard			
X2	Flange	Threaded Flange adapter, specify DN/PN			
Х3	Tri-clamp	Threaded TC adapter, specify size			

Accessories		
Sensor cable	5m, 10m, 30m	8 core cable for connecting sensor to transmitter (PUR or PEEK sheaths)
Cable gland	1/2" NPT	1/2"NPT Standard and explosion-proof cable glands
Transmitter mounting bracket		Mounting bracket for SME-TR and SME-TRD transmitter housings

#### **Contact Information**

rheonics GmbH

Technoparkstr. 2 8406 Winterthur Switzerland +41 52 511 32 00

rheonics Inc.

3 Sugar Creek Center Blvd, Ste 100 Sugar Land, TX 77478 United States of America +1 713 364 5427

www.rheonics.com info@rheonics.com s rheonics





